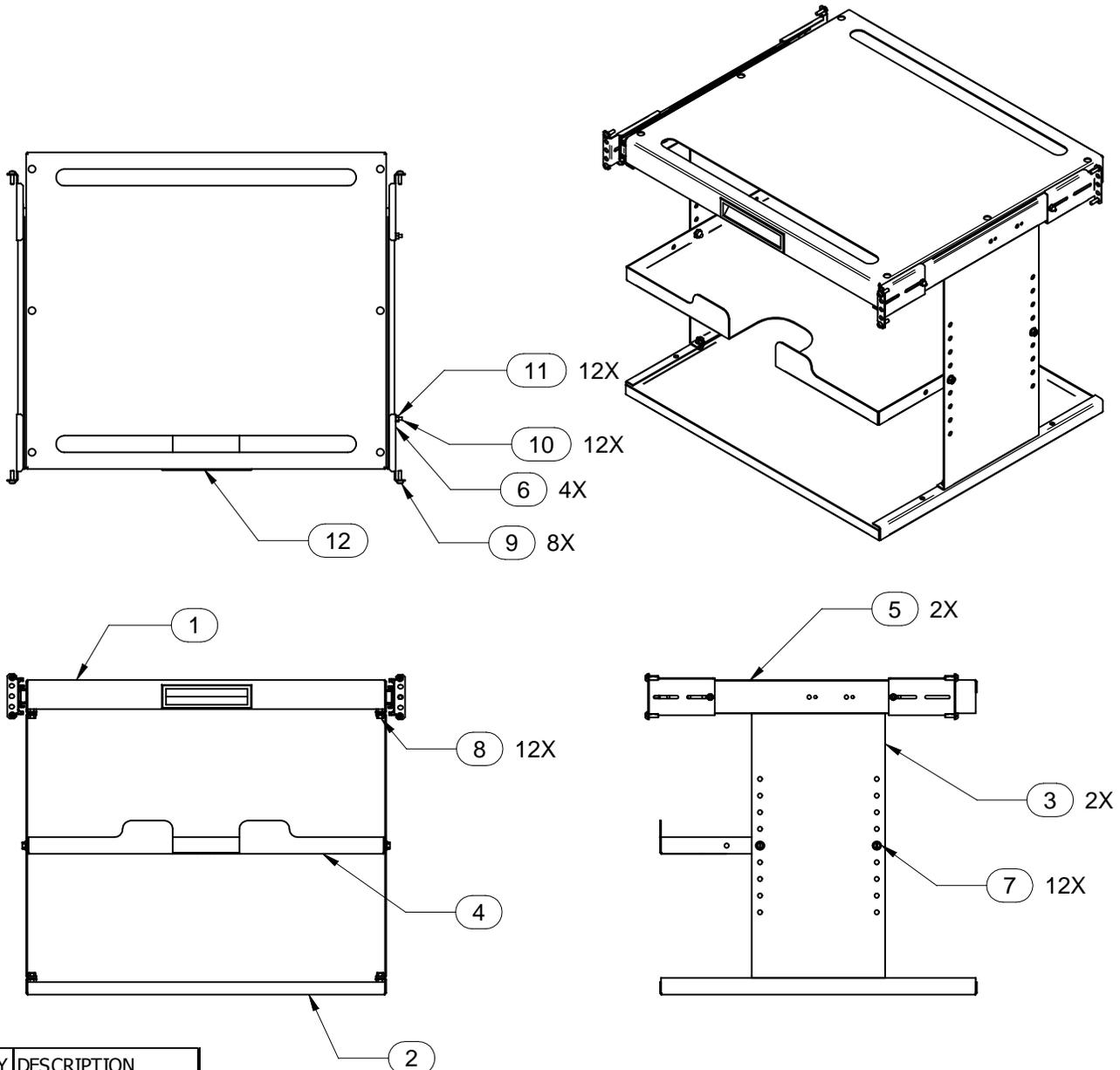


IPCPS7 - SERIES

ASSEMBLY INSTRUCTIONS FOR PRINTER AN PAPER SHELF

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PART #	QTY	DESCRIPTION
1	1	TOP
2	1	BOTTOM
3	2	CENTER SPACER
4	1	PAPER SHELF
5	2	BALL BEARING SLIDE
6	4	SLIDE BRACKET
7	12	1/4-20 CAP SCREW
8	12	1/4-20 KEP NUT
9	8	10-32 SCREW
10	12	8-32 SCREW
11	12	8-32 KEP NUT
12	1	SOUTHCO PULL

A) ASSEMBLE TOP (PART 1), BOTTOM (PART 2), AND CENTER SPACERS (PART 3) TOGETHER USING 1/4-20 HARDWARE.

B) ASSEMBLE PAPER SHELF (PART 4) TO CENTER SPACERS USING 1/4-20 HARDWARE, AT THE DESIRED HEIGHT

C) FASTEN THE INNER PART OF THE SLIDE TO THE ASSEMBLED PRINTER SHELF USING 8-32 HARDWARE PROVIDED.

D) ADJUST SLIDE BRACKETS TO DISTANCE NEEDED BETWEEN COMBINATION RAILS. MOUNT OUTER SLIDES AND BRACKETS TO COMBINATION RAILS USING 10-32 HARDWARE PROVIDED

E) INSTALL ASSEMBLED PRINTER SHELF INTO SLIDES AND PUSH BACK INTO THE CLOSED POSITION.

