APPLI	ICABL	E STANI	DARD									
OPERATING TEMPERATURE RANGE			E RANGE	-55 °C TO 8	5 °C		STORAGE TEMPERATURE RANGE		-10 °C TO 50 °C (PACKED CONDITIO)MON)
RATIN	NG V	VOLTAGE		30 V AC / D	C	OPER/	PERATING OR STORA LUMIDITY RANGE		RELATIVE HUMIDITY 90 % MAX (NOT DE			EWED)
	CI	CURRENT		0.2 A		ICABLE (CABLE	t=	=0.2±0.03mm, GOLD	PLATII	NG	
	<u> </u>			SPEC	IFIC	ATIOI	NS			•		
	ITEM	1		TEST METHOD				REC	QUIR	EMENTS	QT	Тат
CONS	STRU	CTION										
			VISUALL'	LY AND BY MEASURING INSTRUMENT.			ACCORDING TO DRAWING.				×	×
MARKING CONF			CONFIRM	FIRMED VISUALLY.							×	×
ELEC	TRIC	AL CHAF	RACTE	RISTICS								
	GE PRO	OF		FOR 1 min.			NO FL	ASHOVER (OR B	REAKDOWN.	×	×
INSULA [.] RESIST			100 V DC.				50 MΩ	MIN.			×	×
		ISTANCE	AC 20 m\	/ MAX (AC:1 KHz) , 1 m/	٩.		100 mΩ	2 MAX.			+	 ×
			, , ,				INCLUDING FPC BULK RESISTANCE (L=12mm)				"	
MECH	HANIC	AL CHA	RACTE	RISTICS							-1	-
VIBRATION			FREQUENCY 10 TO 55 Hz, HALF AMPLITUDE				① NO ELECTRICAL DISCONTINUITY OF 1				1 ×	T —
SHOCK	,			FOR 10 CYCLES IN 3 AXIA		CTIONS.	μs.		SICT A	NOE: 400 MAY	- -	
SHOCK			981 m/s ² , DURATION OF PULSE 6 ms AT 3 TIMES IN 3 BOTH AXIAL DIRECTIONS.			 CONTACT RESISTANCE: 100 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 			×	_		
MECHANICAL OPERATION			10 TIMES INSERTIONS AND EXTRACTIONS.				 CONTACT RESISTANCE: 100 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 			×	-	
FPC RETENTION FORCE			MEASURED BY APPLICABLE FPC. (THICKNESS OF FPC SHALL BE t=0.20mm AT INITIAL CONDITION.)				DIRECTION OF INSERTION: 0.15N × NUMBER OF CONTACTS MIN. (note 1)			×	-	
ENVIF	RONN	1ENTAL	CHARA	CTERISTICS								
CORROSION SALT MIST			EXPOSED AT 35±2 °C , 5 % SALT WATER SPRAY FOR 96 h.			 CONTACT RESISTANCE: 100 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR. 			×	_		
RAPID CHANGE OF TEMPERATURE			TEMPERATURE-55 \rightarrow +15 _{TO} +35 \rightarrow +85 \rightarrow +15 _{TO} +35 $^{\circ}$ C TIME 30 \rightarrow 2 TO 3 \rightarrow 30 \rightarrow 2 TO 3 min UNDER 5 CYCLES.			 CONTACT RESISTANCE: 100 mΩ MAX. INSULATION RESISTANCE: 50 MΩ MIN. NO DAMAGE, CRACK AND LOOSENESS 				×	-	
DAMP HEAT			EXPOSED AT 40±2 °C,				OF PARTS.				×	+-
· ·			RELATIVE HUMIDITY 90 TO 95 %, 96 h.									
DAMP HEAT, CYCLIC			EXPOSED AT -10 TO +65 °C, RELATIVE HUMIDITY 90 TO 96 %, 10 CYCLES,TOTAL 240 h.			 CONTACT RESISTANCE: 100 mΩ MAX. INSULATION RESISTANCE: 1 MΩ MIN. (AT HIGH HUMIDITY) INSULATION RESISTANCE: 50 MΩ MIN. (AT DRY) NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 				×		
CC	OUNT	DE	SCRIPTIO	ON OF REVISIONS		DESIG	NED			CHECKED	DATE	
Δ												
REMARK							APPROVE CHECKED		_	NF.MIYAZAKI Yn.Takashita	 	1. 21 1. 21
							DESIGNE		_	YH, KOTANI	14. 11. 2	
Unless otherwise specified, re			cified. re	efer to JIS C 5402.			DRAWN		-	RK. OGASAWARA	14. 11. 1	
				DRAWING NO. ELC4-156643				13				
					PART	FILO O O OOLINI (
HIROSE E									- /			

SPECIFICATIONS								
ITEM	TEST METHOD	REQUIREMENTS	QT	АТ				
DRY HEAT	EXPOSED AT 85±2 °C, 96 h.	① CONTACT RESISTANCE: 100 mΩ MAX.	×	_				
COLD	EXPOSED AT -55±3°C, 96 h.	② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	_				
SULPHUR DIOXIDE [JIS C 60068-2-42]	EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80 ±5% 25±5 ppm FOR 96 h.	 CONTACT RESISTANCE: 100 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 	×	_				
	EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80±5% 10 TO 15 ppm FOR 96 h.	③ NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.	×	_				
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 235 ±5°C FOR IMMERSION DURATION, 2±0.5 sec.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	×	_				
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING: PEAK TMP. 250 °C MAX. REFLOW TMP. OVER 230 °C WITHIN 60 sec. 2) SOLDERING IRONS: TMP. 350 ± 10 °C FOR 5±1 sec.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS. (note 2)	×	-				

(note 1)

THIS PRODUCT HAS FLIP-LOCK CONSTRUCTION. FASTEN FPC ON PCB OR SOMETHING FIXED IF FORCE IN VERTICAL DIRECTION SHALL BE PREDICTED.

(note 2)

BLISTERS WHICH MAY OCCUR IN HOUSING DO NOT AFFECT PRODUCT PERFORMANCE.

Note QT:	Qualification Test AT:Assurance Test X:Applicable Test	DRAWIN	IG NO.	ELC4-156643-02		
HRS	SPECIFICATION SHEET	PART NO.	FH36-**S-0.3SHW(99)			
3 . ~	HIROSE ELECTRIC CO., LTD.	CODE NO		CL580	Δ	2/2