KNOB PART NAME: SCALE: 1:1 DAVIES MOLDING COMPANY DATE: 12 P/N 1105 THIS DRAWING IS THE PROPERTY OF DAVIES MOLDING COMPANY, IS SUBMITTED SOLELY AS A DESIGN OR ENGINEERING PROJECT. CAROL STREAM, ILLINOIS 60188 WE ACCEPT NO RESPONSIBILITY WHATSOEVER FOR THE PRACTICAL APPLICATION OF THE PIECES MADE TO THIS DESIGN. 120° Ø0.91 ø1.06 Ø0.63 - R0.31 INDICATOR LINE IS 0.13 (2) PLCS. OPPOSITE SET SCREW (B) 0.27 M4 X 0.7 TAPPED SET SCREW HOLE FULL TREAD REQUIRED IN BODY OF KNOB INDICATOR LINE PAINT FILLED IN WHITE Ø0.63 INLAY 0.50 (SILVER) -0.310.09 - 0.13 0.62 ┌ 0.08  $\Theta_{M4}$  X 0.7 X 6 LG. 0.16 -SLOTTED SET SCREW Ø0.84 → H.H. BRASS **→** Ø0.72 Ø0.52 → Ø0.25 BRASS BUSHING (C) (B) REMOVED ALTERNATE SET SCREW JAM 8/6/01 JAM 6/5/01 DO NOT SCALE ALTERNATE WAS METRIC TOLERANCES: ADDED SET SCREW HOLE DETAIL AND ALTERNATE METRIC SET SCREW DRAWING UNLESS OTHERWISE SPECIFIED RF |6/26/98 MATERIAL: PHENOLIC DECIMALS: X.XXX ± .005 MM:  $X.XX \pm 0.15MM$ COLOR: BLACK X.XX ± .015  $X.X \pm 0.4MM$ WAS SET SCREW JRM 11/3/97 ANG. ± 1° CHANGES FRACTIONS ± 1/64