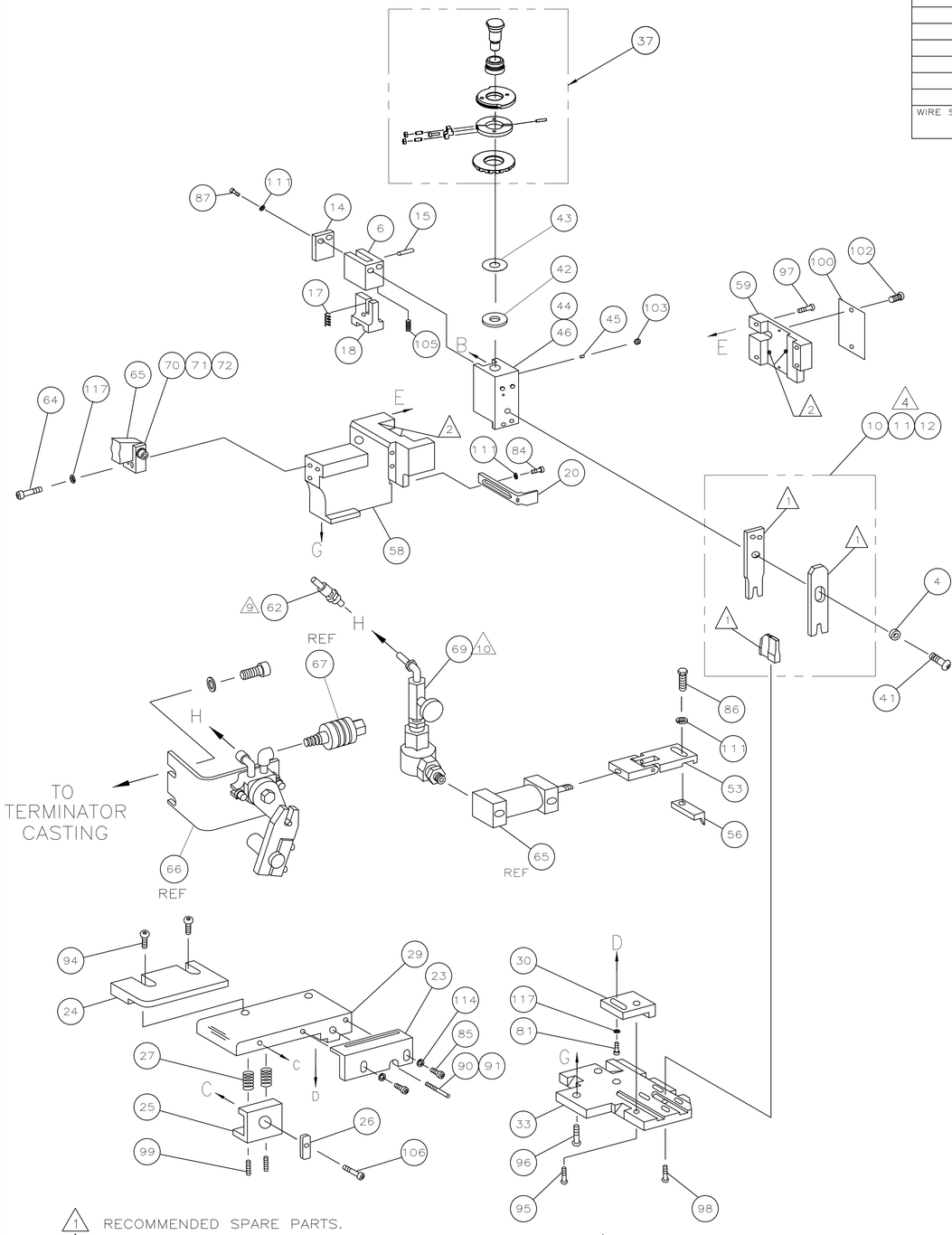
PART NUMBER	REV	FIRST USED	TOOLING REF
1385246-1	E	5	NONE
1385246-2	E	5	RED
1385246-3	E	5	BLUE
1385246-4	E	5	YELLOW

TERMINAL NAME: CLOSED BARREL RING, FORK, ADAPTER, & MALE DISCONNECT 7					
MFR PN PREFIX	PANDUIT TERMINAL	PANDUIT CRIMP SPECS			
PV SERIES	REF SETTING	CRIMP HEIGHT	WIRE SIZE		
PN SERIES	D3, 6	6	22-18 (RED)		
PNF SERIES	D1, 6		16-14 (BLUE)		
DV SERIES	C9, 4		16-10 (YELLOW)		
DNF SERIES	MAX INSUL ∅	6			
PMV SERIES					
PMN SERIES					
PMNF SERIES					
DMV SERIES					
WIRE STRIP LENGTH 6	TERM APPL SPEC –	FEED –	APPL INSTRUCTION 408-10218	SET UP GAGE 458637-1	LAYOUT –



							129
							128
							127
							126
							125
1	1	1	1	–	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	1	–	4088040	SF APPL INST 408-8040	123
							122
							121
							120
							119
							118
5	5	5	5	–	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
							116
							115
3	2	2	2	–	1-21899-3	WASHER, FLAT (#10)	114
							113
							112
3	3	3	3	–	21024-4	WASHER, LOCK (#8)	111
1	1	1	1	–	4-21028-0	PIN,SLT SPR(∅.094x.75)	110
2	2	2	2	–	3-22278-0	SPRING, HOLDDOWN	109
1	1	1	1	–	2-21008-1	SCR,SKT SET(4-40x.25)	108
							107
1	1	1	1	–	1-22353-9	SCR,SHLD(∅.250x.25)DRAG LEVER	106
1	1	1	1	–	2-21008-1	SCR,SKT SET(4-40x.25 LW)	105
							104
1	1	1	1	–	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	2	–	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
							101
1	1	1	1	–	461264-5	PLATE, IDENTIFICATION	100
2	2	2	2	–	5-21006-8	SCR,SET(10-32x1.00)DRAG	99
1	1	1	1	–	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
4	4	4	4	–	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	3	3	3	–	2-22733-8	SCR,BHC(1/4-20x.62)HSG	96
1	1	1	1	–	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK	95
2	2	2	2	–	2-21002-2	SCR,BHC(8-32x.50)STRIP GUIDE	94
							93
							92
1	1	1	1	–	5-22282-3	SPRING, COMP	91
1	1	1	1	–	8-21000-7	SCR,SHC(10-32x2.50)	90
							89
							88
2	2	2	2	–	3-21000-0	SCR,SHC (8-32x.88)HOLD DOWN	87
1	1	1	1	–	2-22603-1	SCR,HEX HD(8-32x.38)FEED FINGER	86
2	2	2	2	–	3-21000-5	SCR,SHC(10-32x.50)STRIP GUIDE	85
1	1	1	1	–	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
							83
							82
1	1	1	1	–	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
							80
							79
							78
							77
							76
							75
							74
							73
1	1	1	1	–	3-21001-5	SCR,SHC(3/8x1.00)	72
1	1	1	1	–	459610-3	MOUNT, FEED BRACKET	71
-4	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

QTY REQD PER ASSY — PARTS LIST

USED ON –

1	1	1	1	–	21024-8	WASHER, LOCK	70
3 1	1	1	1	–	692655-5	AIR FEED VALVE ASSEMBLY	69
							68
REF	REF	REF	REF	–	24042-2	VALVE, SHUT OFF	67
3 REF	REF	REF	REF	–	692655-6	AIR FEED VALVE ASSEMBLY	66
1	1	1	1	–	461065-1	AIR FEED ASSY (1 INCH)	65
2	2	2	2	–	3-21000-9	SCR,SHC(10-32x1.00)AIR ASSY	64
							63
1	1	1	1	–	23238-1	QUICK DISCONNECT	62
							61
							60
1	1	1	1	–	454220-1	CAP, RAM	59
1	1	1	1	–	454485-1	HOUSING	58
							57
1	1	1	1	–	1424345-1	PAWL, FEED	56
1	1	1	1	–	455053-1	PLATE, RETAINING	55
1	1	1	1	–	455052-1	CARRIER, HOLDDOWN	54
3 1	1	1	1	–	461062-1	FEED FINGER ASSY	53
							52
							51
							50
							49
							48
							47
							46
1	1	1	1	–	690191-1	PLUG, NYLON	45
1	1	1	1	–	455673-1	RAM	44
1	1	1	1	–	690125-1	WASHER, LAMINATED	43
1	1	1	1	–	469367-9	WASHER, RAM	42
1	1	1	1	–	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
							40
							39
							38
3 1	1	1	1	–	879103-3	FINE ADJUST HEAD SUBASSY	37
							36
							35
							34
1	1	1	1	–	455675-1	PLATE, BASE	33
							32
							31
1	1	1	1	–	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	1	–	1424340-1	PLATE, STRIP GUIDE	29
							28
2	2	2	2	–	1-22281-6	SPRING, DRAG	27
1	1	1	1	–	1424339-1	LEVER, DRAG RELEASE	26
1	1	1	1	–	1424338-1	DRAG, TERMINAL	25
1	1	1	1	–	9-690504-4	GUIDE, STRIP (REAR)	24
1	1	1	1	–	1424341-1	GUIDE, STRIP (FRONT)	23
							22
							21
1	1	1	1	–	1338981-9	STRIPPER	20
							19
1	1	1	1	–	1424343-1	HOLDDOWN, TERMINAL	18
1	1	1	1	–	3-22278-0	SPRING, HOLDDOWN	17
							16
1	1	1	1	–	4-21028-0	PIN,SLT SPR(.094x.75)	15
1	1	1	1	–	455053-1	PLATE, RETAINER	14
							13
1	–	–	–	–	1424349-3	CRIMPER TOOLING KIT (YELLOW)	12
4 –	1	–	–	–	1424349-2	CRIMPER TOOLING KIT (BLUE)	11
–	–	1	–	–	1424349-1	CRIMPER TOOLING KIT (RED)	10
							9
							8
							7
1	1	1	1	–	455052-1	CARRIER, TERM HOLDER	6
							5
1	1	1	1	–	238009-5	SPACER, BLOCK CRIMPER	4
							3
							2
							1
-4	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

QTY REQD PER ASSY — PARTS LIST

1 RECOMMENDED SPARE PARTS.

2 GREASE LIGHTLY.

3 SEE DRAWING FOR COMPONENTS

4 CRIMPER TOOLING KIT CONTAINS WIRE CRIMPER, CRIMPER SHEAR, & ANVIL.

5 CAN BE USED FOR EITHER BENCH OR LEADMAKER APPLICATIONS.

6 SEE TERMINAL REEL TAG.

7 TERMINALS WITHOUT WIRE FUNNEL ENTRY FEATURE ARE NOT RECOMMENDED FOR LEADMAKER APPLICATIONS.

9 REQUIRED FOR 'G' TERMINATOR APPLICATION ONLY.

10 ADJUST VALVE FULLY OPEN FOR 'G' TERMINATOR APPLICATION.

P	LTR	REVISION RECORD	DATE	DWN	APVD
	E	ECR-10-009408	4-2010	MY	TE

DIMENSIONS: INCHES
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±–, 1 PLC ±–, 2 PLC ±.25, 3 PLC ±–, 4 PLC ±–
ANGLES ± –
SURFACE TEXTURE

DWN A.ANDERSON	28MAR01	MATERIAL – –	HEAT TREAT – –
CHK –			
APVD T.ELBIN	28MAR01	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
NAME SIDE FEED HDM APPLICATOR –			
SCALE –	SIZE A1	DRAWING NO 1385246	SHEET 1 OF 1
			REV E

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

DWG NO 1385246

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DIST 66

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